


UNIFIED INDUSTRIES, INC. 25786G.iam
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 UNLESS OTHERWISE NOTED:
 X=1/8" DIA. FRACTIONS=1/16"
 XX=1/4" DIA. ANGLES=17.5°
 XXX=3/8" DIA. SEAL ALL SHARP EDGES WITH 1/8" RADIUS
 DO NOT SCALE DRAWING
 APPROVALS DATE
 DRAWN MH 7/16/2019
 CHECKED JW 7/16/2019
 ENGR JW 7/16/2019
 PLOT DATE
 SHOP ORDER#
 TITLE
 ETA-8 INSPECTION GATE
 SIZE D DRAWING NO. 25786G.iam
 SCALE PART NO. 25786G REF. SH. 1 OF 1 REV. G

- SHOP NOTES:**
1. DETERMINE GATE LOCATION USING THE SHOP ORDER OR JOB SKETCH. GATE SHOULD BE LOCATED NO MORE THAN 12" FROM A HANGER.
 2. CLOSE GATE AND USE C-CLAMPS TO ALIGN RUNNING SURFACES. SECURE CLOSED WITH ITEM 1. TORQUE SPLICE BAR BOLTS TO 70 FT-LBS.
 3. LOWER CABLE LOOP SHOULD BE MADE SMALL ENOUGH TO PREVENT REMOVAL ONCE INSTALLED.
 4. CABLE LOOP GOES BETWEEN (2) FLAT WASHERS.
 5. APPLY LOCTITE THREAD LOCKER 243 TO (1) BOLT THAT THREADS INTO ITEM 3.
 6. EDGE OF GATE MUST BE A MINIMUM OF 12" FROM A SPLICE.

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